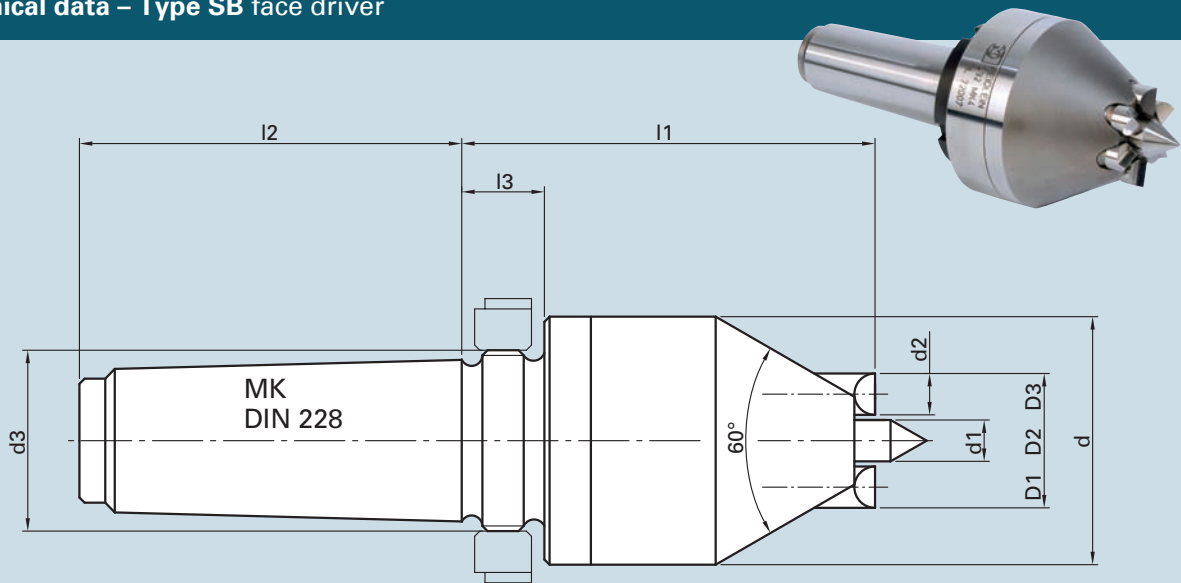




Technical data – Type SB face driver



catalogue no.	Type	MK	d	d1	center Ø	d2	d3	l1	l2	l3	drive pin	clamping diameter		
												D1	D2	D3
72016	SB 01	3	48	5	0 – 5	6	M28 x 1.5	87	61	14	3	8	11	17
72017	SB 01	4	48	5	0 – 5	6	M35 x 1.5	87	74	16	3	8	11	17
72018	SB 01	5	48	5	0 – 5	6	M48 x 1.5	87	97	19	3	8	11	17
72001	SB 0	3	48	3	0 – 3	8	M28 x 1.5	87	61	14	3	6	11	19
72002	SB 0	4	48	3	0 – 3	8	M35 x 1.5	87	74	16	3	6	11	19
72003	SB 0	5	48	3	0 – 3	8	M48 x 1.5	87	97	19	3	6	11	19
72019	SB 11	3	42	6	0 – 6	6	M28 x 1.5	80	61	14	3	11	14	20
72020	SB 11	4	42	6	0 – 6	6	M35 x 1.5	80	74	16	3	11	14	20
72021	SB 11	5	42	6	0 – 6	6	M48 x 1.5	80	97	19	3	11	14	20
72004	SB 1	3	48	8	0 – 8	8	M28 x 1.5	80	61	14	3	13	18	26
72005	SB 1	4	48	8	0 – 8	8	M35 x 1.5	80	74	16	3	13	18	26
72006	SB 1	5	48	8	0 – 8	8	M48 x 1.5	80	97	19	3	13	18	26
72007	SB 2	4	70	14	2 – 14	10	M35 x 1.5	80	74	16	6	26	31	36
72008	SB 2	5	70	14	2 – 14	10	M48 x 1.5	80	97	19	6	26	31	36
72009	SB 3	4	70	18	2 – 18	10	M35 x 1.5	80	74	16	6	34	39	44
72010	SB 3	5	70	18	2 – 18	10	M48 x 1.5	80	97	19	6	34	39	44
72011	SB 4	5	90	24	3 – 24	15	M48 x 1.5	104	97	19	6	39	49	59
72012	SB 4	6	90	24	3 – 24	15	M70 x 1.5	104	134	20	6	39	49	59
72013	SB 5	6	132	35	3 – 35	20	M70 x 1.5	135	134	20	6	69	84	99
72015	SB 55	6	182	35	3 – 35	20	M70 x 1.5	135	134	20	6	110	125	140
72014	SB 6	6	212	35	3 – 35	20	M70 x 1.5	135	134	20	6	140	155	170

- face driver with cylindrical shank upon request.
- All face drivers are supplied without drive pins.
- Types SB 01/0 are supplied with center body, all other types without center pin.

Type series SB with MK retainer is embedded directly in the machine spindle and removed by means of an extracting nut. Driving devices and center pins can be exchanged front view on the machine without any effort.

If necessary and depending on the tooling direction of the machine the face driver can be equipped optionally with drive pins for counter-clockwise tooling (SR/ tooling direction M3), for clockwise tooling (SL/tooling direction M4) or for both tooling directions (NV=bi-directional).

Apart from the clamping diameters listed in the table under D1, D2, D3 we also supply intermediate dimensions upon request. We also make extra-large center pins or mushroom centers appropriate to oversized centerings in work pieces.